

## ERA Replacement

1. Place the self-limiting Core Cutter bur into a straight handpiece.
2. Cut out the core of the old male at low speed, using a short cutting cycle and an in-and-out motion. Push in for about one second at a time, checking to see if the core has been removed.  
The core will remain in the Core Cutter. It can be ejected by sliding a thin blade along the cutter's side slot.
3. Using a blade or explorer-like instrument, collapse the remaining ring into the open space created by removal of the core and lift it out.
4. Place the white (least retentive) male on the Seating Tool.
5. Align the small horizontal tab at the occlusal of the male with the corresponding depression in the ERA Metal Jacket. Push hard to snap the final male into place. You can hear a definite snap when the male seats. If the prosthesis does not demonstrate adequate retention in the mouth, the dentist can easily remove the white male as described above and replace it with the orange male.

Black fabrication male and six color coded males for a consistent level of retention. **From smallest button diameter to largest button diameter they are as follows, white, orange, blue, grey, yellow and red.**